

# STOCKS

## MIROKU Ti COATING DRILLS

All items are TiN Coating specification (We can deliver ordering day.)

### STOCK ITEM LIST

| Dia. ( $\phi$ D)/m/m | Length (L)/m/m | Dia. ( $\phi$ D)/m/m | Length (L)/m/m | Dia. ( $\phi$ D)/m/m | Length (L)/m/m |
|----------------------|----------------|----------------------|----------------|----------------------|----------------|
| 2                    | 254            | 8                    | 914            | 10                   | 1219           |
| 2.5                  | 254            | 8                    | 1219           | 10                   | 1450           |
| 3                    | 800            | 8                    | 1450           | 10                   | 1650           |
| 4                    | 800            | 8                    | 1650           | 10                   | 1829           |
| 4                    | 1000           | 8                    | 2150           | 10                   | 2150           |
| 4.5                  | 800            | 8.1                  | 1450           | 10.1                 | 1450           |
| 4.5                  | 1000           | 8.2                  | 1650           | 10.2                 | 1650           |
| 5                    | 800            | 8.3                  | 1650           | 10.3                 | 1650           |
| 5                    | 1000           | 8.5                  | 914            | 10.5                 | 1219           |
| 5.5                  | 800            | 8.5                  | 1219           | 10.5                 | 1650           |
| 5.5                  | 1000           | 8.5                  | 1650           | 11                   | 1219           |
| 6                    | 914            | 9                    | 914            | 11                   | 1450           |
| 6                    | 1219           | 9                    | 1219           | 11                   | 1650           |
| 6                    | 1450           | 9                    | 1450           | 11                   | 1829           |
| 6                    | 1650           | 9                    | 1650           | 11                   | 2150           |
| 6.2                  | 1650           | 9                    | 2150           | 11.1                 | 1450           |
| 6.3                  | 1650           | 9.1                  | 1450           | 11.2                 | 1650           |
| 6.5                  | 914            | 9.2                  | 1650           | 11.3                 | 1650           |
| 6.5                  | 1219           | 9.3                  | 1650           | 11.5                 | 1219           |
| 6.5                  | 1650           | 9.5                  | 914            | 11.5                 | 1650           |
| 7                    | 914            | 9.5                  | 1219           | 12                   | 1219           |
| 7                    | 1219           | 9.5                  | 1650           | 12                   | 1450           |
| 7                    | 1450           |                      |                | 12                   | 1650           |
| 7                    | 1650           |                      |                | 12                   | 1829           |
| 7                    | 2150           |                      |                | 12                   | 2150           |

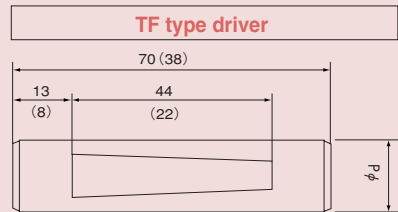
### OIL HOLE

| Drill dia.              | Specification |
|-------------------------|---------------|
| $\phi 2 \sim \phi 6$    | Crescent hole |
| $\phi 6.2 \sim \phi 12$ | Double holes  |

### DRIVER SPECIFICATION

| Dia. ( $\phi$ D) | $\phi d \times L$ (mm) |
|------------------|------------------------|
| 2.0~2.5          | 12.7×38                |
| 3.0~12.0         | 19.05×70               |

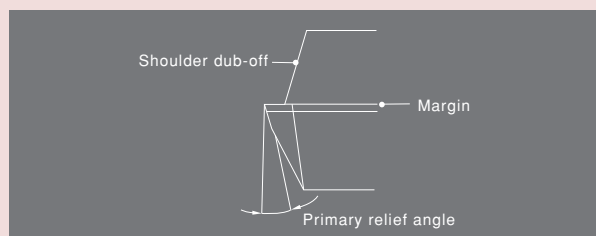
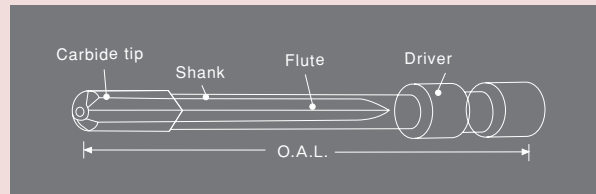
### TF type driver



Parenthesized dimensions are applied to STF style

## SPECIFICATION AND NORM

### Nomenclature



### The details of gundrill tip

